

ENVIRONMENTAL PRODUCT DECLARATION SUMMARY

PROMALIGHT® MACHINED PARTS



Product description

PROMALIGHT® MACHINED PARTS are accurately pre-machined microporous insulation components based on the PROMALIGHT® product range. They are available with various coatings and coverings, for incorporation into demanding products and assemblies. The formulation is an opacified blend of filament reinforced pyrogenic silica (alumina for 1200 grade). PROMALIGHT® MACHINED PARTS are 100% tailor made from selection of material grade right through to product finishing.

Declared/Functional Unit

Results below are related to the production of 1kg of PROMALIGHT® MACHINED PARTS based on PROMALIGHT®1000R and 1000R HY as pre-materials for machined parts microporous insulations.

It has been decided to define 1kg instead of 1m² as the declared unit. PROMALIGHT® MACHINED PARTS are sold in a wide variety of shapes and thicknesses, based on the customer's needs. By declaring 1 kg of the product and assuming proportionality between the mass and its environmental impact, the user can recalculate the impacts per piece of machine part by multiplying the results of the EPD with the weight of the piece.

EPD Program operator	Institut Bauen und Umwelt e.V. (IBU)	LCI Database/ Calculation date	Ecoinvent 3.9.1 and Industry 2.0
EPD registration no.	EPD-ETE-20240054-IBA1-EN	Geographical scope	Europe
Validity period	19/12/2024-18/12/2029	Manufacturing location	Sint-Niklaas, Belgium
Followed standards	ISO 14025 & EN15804+A2	Reference year	2021

KEY ASSESSMENT RESULTS

CARBON FOOTPRINT	Total Global Warming Potential (GWP) including fossil, biogenic and luluc GWP
Product - Cradle to gate [A1–A3] ⁽¹⁾	1.57 kgCO ₂ -Eq./kg
Embodied Carbon - Cradle to Grave, Modules [A1-A5 ⁽²⁾ , B1-B5 and C1-C4 ⁽³⁾]	1.70 kgCO ₂ -Eq./kg

(1) : The manufacturing site uses 100% green electricity (hydropower) as the only energy source during manufacturing.

(2) : Note that only packaging waste is included in module A5.

(3) : 'Landfilling' was assumed as the End of Life scenario.

Product			Construction		Building maintenance and use - B							Building End of Life - C			
A1	A2	A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4
Raw Material	RM Transport to Factory	Manufacture products	Transport to site	Construction of the building	Use	Maintenance	Repair	Replacement	Refurbishment	Energy use for Building usage	Water Use for Building usage	Demolishing the building	Haul away waste materials	Recycling	Disposal
Embodied carbon											Embodied carbon				