

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Product form	: Mixture
Product name	: Promat®-Kleber K84/500
Type of product	: High temperature adhesive.
Product group	: Trade product

1.2. Relevant identified uses of the substance or mixture and uses advised against

1.2.1. Relevant identified uses

Main use category	: Professional use, Industrial use
Use of the substance/mixture	: adhesives

1.2.2. Uses advised against

No additional information available.

1.3. Details of the supplier of the safety data sheet

Supplier

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Other

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1.4. Emergency telephone number

Emergency number : Please contact a regional poison center or emergency telephone number.

Country	Organisation/Company	Address	Emergency number	Comment
Ireland	National Poisons Information Centre Beaumont Hospital	PO Box 1297 Beaumont Road 9 Dublin	+353 1 809 2566 (Healthcare professionals- 24/7) +353 1 809 2166 (public, 8am - 10pm, 7/7)	
Malta	Medicines & Poisons Info Office	Mater Dei Hospital MSD 2090 Msida	+356 2545 6508	
United Kingdom	NHS 111/NHS 24/NHS Direct		111 0845 4647	or call a doctor

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

Classification according to Regulation (EC) No. 1272/2008 [CLP]

Skin corrosion/irritation, Category 1 H314
Serious eye damage/eye irritation, Category 1 H318
Full text of H- and EUH-statements: see section 16

Adverse physicochemical, human health and environmental effects

No additional information available.

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2.2. Label elements

Labelling according to Regulation (EC) No. 1272/2008 [CLP]

Hazard pictograms (CLP)

:



GHS05

Signal word (CLP)

: Danger

Contains

: potassium hydroxide; caustic potash

Hazard statements (CLP)

: H314 - Causes severe skin burns and eye damage.

Precautionary statements (CLP)

: P280 - Wear protective gloves, protective clothing, eye protection, face protection.
P301+P330+P331+P310 - IF SWALLOWED: rinse mouth. Do NOT induce vomiting. Immediately call a POISON CENTER or doctor.
P303+P361+P353+P310 - IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower. Immediately call a POISON CENTER or doctor.
P305+P351+P338+P310 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER or doctor.
P315 - Get immediate medical advice/attention.
P501 - Dispose of contents and container to an approved waste disposal plant.

2.3. Other hazards

This substance/mixture does not meet the PBT criteria of REACH regulation, annex XIII

This substance/mixture does not meet the vPvB criteria of REACH regulation, annex XIII

SECTION 3: Composition/information on ingredients

3.1. Substances

Not established.

3.2. Mixtures

Name	Product identifier	%	Classification according to Regulation (EC) No. 1272/2008 [CLP]
KAOLIN substance with national workplace exposure limit(s) (IE, GB)	(CAS-No.) 1332-58-7 (EC-No.) 310-194-1	5 – 10	Not classified
titanium dioxide; [in powder form containing 1 % or more of particles with aerodynamic diameter $\leq 10 \mu\text{m}$] substance with national workplace exposure limit(s) (IE, GB)	(CAS-No.) 13463-67-7 (EC-No.) 236-675-5 (REACH-no) 01-2119489379-17	1 – 3	Not classified
potassium hydroxide; caustic potash substance with national workplace exposure limit(s) (IE, GB)	(CAS-No.) 1310-58-3 (EC-No.) 215-181-3 (EC Index-No.) 019-002-00-8	< 2	Met. Corr. 1, H290 Acute Tox. 4 (Oral), H302 Skin Corr. 1A, H314

Specific concentration limits:

Name	Product identifier	Specific concentration limits
potassium hydroxide; caustic potash	(CAS-No.) 1310-58-3 (EC-No.) 215-181-3 (EC Index-No.) 019-002-00-8	(0.5 \leq C < 2) Skin Irrit. 2, H315 (0.5 \leq C < 2) Eye Irrit. 2, H319 (2 \leq C < 5) Skin Corr. 1B, H314 (5 \leq C < 100) Skin Corr. 1A, H314

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Comments : Specific concentration limits exist for silicic acid, sodium salt based on the molar ratio (MR) of SiO₂ versus Na₂O. The used silicic acid, sodium salt has MR>3.2 and is not classified.

Full text of H- and EUH-statements: see section 16

SECTION 4: First aid measures

4.1. Description of first aid measures

First-aid measures general	: Remove contaminated clothes.
First-aid measures after inhalation	: Remove person to fresh air and keep comfortable for breathing. If symptoms persist, call a physician.
First-aid measures after skin contact	: Gently wash with plenty of soap and water. If skin irritation occurs: Get medical advice/attention.
First-aid measures after eye contact	: Immediately rinse with water for a prolonged period while holding the eyelids wide open. If eye irritation persists: Get medical advice/attention.
First-aid measures after ingestion	: Do not induce vomiting. Rinse mouth thoroughly, drink plenty of water. Get immediate medical advice/attention.

4.2. Most important symptoms and effects, both acute and delayed

Symptoms/effects after skin contact	: Causes skin irritation.
Symptoms/effects after eye contact	: Causes serious eye irritation.

4.3. Indication of any immediate medical attention and special treatment needed

Treat symptomatically.

SECTION 5: Firefighting measures

5.1. Extinguishing media

Suitable extinguishing media	: Not combustible. Use extinguishing media appropriate for surrounding fire.
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5.2. Special hazards arising from the substance or mixture

Explosion hazard	: Very flammable gas (hydrogen) may be formed on contact with metals.
Reactivity in case of fire	: Not applicable.
Hazardous decomposition products in case of fire	: When heated to decomposition, emits toxic fumes.

5.3. Advice for firefighters

Firefighting instructions	: Prevent fire fighting water from entering the environment.
Protection during firefighting	: Not applicable.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

General measures	: Spill area may be slippery. Clean up immediately all accidental spillage. Avoid contact with skin and eyes.
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6.1.1. For non-emergency personnel

Protective equipment	: Wear personal protective equipment.
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6.1.2. For emergency responders

No additional information available.

6.2. Environmental precautions

Prevent entry to sewers and public waters. Dilute with plenty of water.

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6.3. Methods and material for containment and cleaning up

Methods for cleaning up : Soak up spills with inert solids, such as clay or diatomaceous earth as soon as possible. Dispose in a safe manner in accordance with local/national regulations.

6.4. Reference to other sections

For further information refer to section 8: "Exposure controls/personal protection". For disposal of solid materials or residues refer to section 13 : "Disposal considerations".

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Precautions for safe handling : Avoid contact with skin, eyes and clothing. Emergency eye wash fountains should be available in the immediate vicinity of any potential exposure. Wear personal protective equipment.

Hygiene measures : Do not eat, drink or smoke when using this product. Always wash hands after handling the product. Wash contaminated clothing before reuse.

7.2. Conditions for safe storage, including any incompatibilities

Storage conditions : Store in a dry place. Protect against frost. Keep in original containers closed.

Storage temperature : 5 – 25 °C

Information on mixed storage : Keep away from food, drink and animal feedingstuffs. Do not store with: Oxidising agents. Acids.

Storage area : Floors should be impervious, resistant to liquids and easy to clean.

7.3. Specific end use(s)

No additional information available.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

8.1.1 National occupational exposure and biological limit values

potassium hydroxide; caustic potash (1310-58-3)	
Ireland - Occupational Exposure Limits	
Local name	Potassium hydroxide
OEL STEL	2 mg/m ³
Regulatory reference	Chemical Agents Code of Practice 2021
United Kingdom - Occupational Exposure Limits	
Local name	Potassium hydroxide
WEL STEL (OEL STEL)	2 mg/m ³
Regulatory reference	EH40/2005 (Fourth edition, 2020). HSE
KAOLIN (1332-58-7)	
Ireland - Occupational Exposure Limits	
Local name	Kaolin, respirable dust
OEL TWA [1]	2 mg/m ³
Regulatory reference	Chemical Agents Code of Practice 2021

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KAOLIN (1332-58-7)

United Kingdom - Occupational Exposure Limits

Local name	Kaolin
WEL TWA (OEL TWA) [1]	2 mg/m ³ respirable dust
Regulatory reference	EH40/2005 (Fourth edition, 2020). HSE

titanium dioxide; [in powder form containing 1 % or more of particles with aerodynamic diameter ≤ 10 µm] (13463-67-7)

Ireland - Occupational Exposure Limits

Local name	Titanium dioxide
OEL TWA [1]	10 mg/m ³ total inhalable dust 4 mg/m ³ respirable dust
Regulatory reference	Chemical Agents Code of Practice 2021

United Kingdom - Occupational Exposure Limits

Local name	Titanium dioxide
WEL TWA (OEL TWA) [1]	4 mg/m ³ respirable 10 mg/m ³ total inhalable
Regulatory reference	EH40/2005 (Fourth edition, 2020). HSE

8.1.2. Recommended monitoring procedures

No additional information available.

8.1.3. Air contaminants formed

No additional information available.

8.1.4. DNEL and PNEC

Additional information

: Exposure limit values have been established by many authorities. Check on limit values that apply in your local situation. Ensure all national/local regulations are observed.

8.1.5. Control banding

No additional information available.

8.2. Exposure controls

8.2.1. Appropriate engineering controls

Appropriate engineering controls:

Ensure good ventilation of the work station.

8.2.2. Personal protection equipment

Personal protective equipment:

Avoid all unnecessary exposure.

Personal protective equipment symbol(s):



8.2.2.1. Eye and face protection

Eye protection:

Safety glasses with side shields. Foresee eye cleaning on the workplace.

8.2.2.2. Skin protection

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Skin and body protection:

Wear suitable protective clothing

Hand protection:

Protective gloves. Use alkali resistant gloves. Latex gloves

8.2.2.3. Respiratory protection

Respiratory protection:

Not required for normal conditions of use

8.2.2.4. Thermal hazards

No additional information available.

8.2.3. Environmental exposure controls

Environmental exposure controls:

Avoid release to the environment. Do not allow to enter drains or water courses.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	: Liquid
Colour	: Grey.
Appearance	: Paste.
Odour	: Mild. odourless.
Odour threshold	: Not available
Melting point	: Not available
Freezing point	: Not available
Boiling point	: > 100 °C
Flammability	: Not flammable
Explosive limits	: Not available
Lower explosion limit	: Not available
Upper explosion limit	: Not available
Flash point	: Not available
Auto-ignition temperature	: Not available
Decomposition temperature	: Not available
pH	: ≈ 12 (20°C)
Viscosity, kinematic	: Not available
Viscosity, dynamic	: 27000 – 30000 mPa.s
Solubility	: Material nearly insoluble in water.
Partition coefficient n-octanol/water (Log Kow)	: Not available
Vapour pressure	: Not available
Vapour pressure at 50 °C	: Not available
Density	: ≈ 1.7 g/cm³ (20°C)
Relative density	: Not available
Relative vapour density at 20 °C	: Not available
Particle size	: Not applicable
Particle size distribution	: Not applicable
Particle shape	: Not applicable
Particle aspect ratio	: Not applicable
Particle aggregation state	: Not applicable
Particle agglomeration state	: Not applicable
Particle specific surface area	: Not applicable
Particle dustiness	: Not applicable

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9.2. Other information

9.2.1. Information with regard to physical hazard classes

No additional information available.

9.2.2. Other safety characteristics

Percent Solids : Not determined
VOC content : Not specifically applicable

SECTION 10: Stability and reactivity

10.1. Reactivity

No additional information available.

10.2. Chemical stability

Stable under normal conditions.

10.3. Possibility of hazardous reactions

Stable under normal conditions of use. Exothermic reaction on contact with : Oxidizing materials. Acids. May be corrosive to metals.

10.4. Conditions to avoid

Keep out of frost.

10.5. Incompatible materials

metals. Oxidizing agent. Acids.

10.6. Hazardous decomposition products

None known.

SECTION 11: Toxicological information

11.1. Information on hazard classes as defined in Regulation (EC) No 1272/2008

Acute toxicity (oral) : Not classified
Acute toxicity (dermal) : Not classified
Acute toxicity (inhalation) : Not classified

titanium dioxide; [in powder form containing 1 % or more of particles with aerodynamic diameter $\leq 10 \mu\text{m}$] (13463-67-7)

LD50 oral rat	> 5000 mg/kg bodyweight Animal: rat, Animal sex: female, Guideline: OECD Guideline 425 (Acute Oral Toxicity: Up-and-Down Procedure), Guideline: EPA OPPTS 870.1100 (Acute Oral Toxicity)
LD50 dermal rabbit	> 5000 mg/kg
LC50 Inhalation - Rat	> 6.8 mg/l/4h

Skin corrosion/irritation : Causes severe skin burns.
pH: ≈ 12 (20°C)
Serious eye damage/irritation : Causes serious eye damage.
pH: ≈ 12 (20°C)
Respiratory or skin sensitisation : Not classified
Germ cell mutagenicity : Not classified
Carcinogenicity : Not classified
Reproductive toxicity : Not classified
STOT-single exposure : Not classified

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STOT-repeated exposure : Not classified

Aspiration hazard : Not classified

11.2. Information on other hazards

No additional information available.

SECTION 12: Ecological information

12.1. Toxicity

Ecology - water : Do not allow into drains or water courses.

Hazardous to the aquatic environment, short-term (acute) : Not classified

Hazardous to the aquatic environment, long-term (chronic) : Not classified

titanium dioxide; [in powder form containing 1 % or more of particles with aerodynamic diameter $\leq 10 \mu\text{m}$] (13463-67-7)

LC50 - Fish [1]	> 1000 mg/l
LC50 - Fish [2]	> 10000 mg/l
EC50 - Crustacea [1]	> 1000 mg/l
EC50 - Other aquatic organisms [1]	> 10000 mg/l
EC50 72h - Algae [1]	> 100 mg/l
EC50 72h - Algae [2]	> 10000 mg/l

12.2. Persistence and degradability

No additional information available.

12.3. Bioaccumulative potential

No additional information available.

12.4. Mobility in soil

No additional information available.

12.5. Results of PBT and vPvB assessment

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This substance/mixture does not meet the PBT criteria of REACH regulation, annex XIII

This substance/mixture does not meet the vPvB criteria of REACH regulation, annex XIII

12.6. Endocrine disrupting properties

No additional information available.

12.7. Other adverse effects

No additional information available.

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SECTION 13: Disposal considerations

13.1. Waste treatment methods

Product/Packaging disposal recommendations	: Dispose in a safe manner in accordance with local/national regulations. Do not discharge into drains or the environment. Completely emptied packaging can be recycled.
European List of Waste (LoW) code	: Please refer to the European list (Decision N° 2000/532/CE) to identify the wastes appropriate waste number. 08 04 15* - aqueous liquid waste containing adhesives or sealants containing organic solvents or other dangerous substances 15 01 10* - packaging containing residues of or contaminated by dangerous substances

SECTION 14: Transport information

In accordance with ADR / IMDG / IATA / ADN / RID

14.1. UN number or ID number

UN-No. (ADR)	: Not regulated.
UN-No. (IMDG)	: Not regulated.
UN-No. (IATA)	: Not regulated.
UN-No. (ADN)	: Not regulated.
UN-No. (RID)	: Not regulated.

14.2. UN proper shipping name

Proper Shipping Name (ADR)	: Not regulated.
Proper Shipping Name (IMDG)	: Not regulated.
Proper Shipping Name (IATA)	: Not regulated.
Proper Shipping Name (ADN)	: Not regulated.
Proper Shipping Name (RID)	: Not regulated.

14.3. Transport hazard class(es)

ADR	
Transport hazard class(es) (ADR)	: Not regulated.
IMDG	
Transport hazard class(es) (IMDG)	: Not regulated.
IATA	
Transport hazard class(es) (IATA)	: Not regulated.
ADN	
Transport hazard class(es) (ADN)	: Not regulated.
RID	
Transport hazard class(es) (RID)	: Not regulated.

14.4. Packing group

Packing group (ADR)	: Not regulated.
Packing group (IMDG)	: Not regulated.
Packing group (IATA)	: Not regulated.
Packing group (ADN)	: Not regulated.
Packing group (RID)	: Not regulated.

14.5. Environmental hazards

Dangerous for the environment	: No
Marine pollutant	: No
Other information	: No supplementary information available

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14.6. Special precautions for user

Overland transport

Not regulated.

Transport by sea

Not regulated.

Air transport

Not regulated.

Inland waterway transport

Not regulated.

Rail transport

Not regulated.

14.7. Maritime transport in bulk according to IMO instruments

Not established.

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

15.1.1. EU-Regulations

The following restrictions are applicable according to Annex XVII of the REACH Regulation (EC) No 1907/2006:

Reference code	Applicable on	Entry title or description
3(b)	Promat®-Kleber K84/500	Substances or mixtures fulfilling the criteria for any of the following hazard classes or categories set out in Annex I to Regulation (EC) No 1272/2008: Hazard classes 3.1 to 3.6, 3.7 adverse effects on sexual function and fertility or on development, 3.8 effects other than narcotic effects, 3.9 and 3.10

Contains no substance on the REACH candidate list.

Contains no REACH Annex XIV substances

Contains no substance subject to Regulation (EU) No 649/2012 of the European Parliament and of the Council of 4 July 2012 concerning the export and import of hazardous chemicals.

Contains no substance subject to Regulation (EU) No 2019/1021 of the European Parliament and of the Council of 20 June 2019 on persistent organic pollutants.

VOC content : Not specifically applicable

15.1.2. National regulations

No additional information available.

15.2. Chemical safety assessment

No additional information available.

SECTION 16: Other information

Indication of changes:

3. Composition/information on ingredients. 4. First aid measures. 5. Firefighting measures. 7. Handling and storage. 9. Physical and chemical properties. 10. Stability and reactivity. 13. Disposal considerations.

Full text of H- and EUH-statements:

Acute Tox. 4 (Oral)	Acute toxicity (oral), Category 4
Eye Dam. 1	Serious eye damage/eye irritation, Category 1
Eye Irrit. 2	Serious eye damage/eye irritation, Category 2

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H290	May be corrosive to metals.
H302	Harmful if swallowed.
H314	Causes severe skin burns and eye damage.
H315	Causes skin irritation.
H318	Causes serious eye damage.
H319	Causes serious eye irritation.
Met. Corr. 1	Corrosive to metals, Category 1
Skin Corr. 1	Skin corrosion/irritation, Category 1
Skin Corr. 1A	Skin corrosion/irritation, Category 1, Sub-Category 1A
Skin Corr. 1B	Skin corrosion/irritation, Category 1, Sub-Category 1B
Skin Irrit. 2	Skin corrosion/irritation, Category 2

Classification and procedure used to derive the classification for mixtures according to Regulation (EC) 1272/2008 [CLP]:

Skin Corr. 1	H314	On basis of test data
Eye Dam. 1	H318	On basis of test data

Safety information applicable for : IE;MT;GB
regions

This information is based on our current knowledge and is intended to describe the product for the purposes of health, safety and environmental requirements only. It should not therefore be construed as guaranteeing any specific property of the product.