PROMATHERM®-VE 250, -VE 400



Composite insulation boards

PROMATHERM®-VE elements are large-sized building elements with extraordinary good insulating properties.

PROMATHERM®-VE 250 consists of two 6 mm PROMATECT®-H top boards, which are bonded with a temperature resistant mineral wool core.

PROMATHERM®-VE 400 consists of two 8 mm PROMATECT®-H top boards, which are bonded with a temperature resistant mineral wool core.

Production is quality assured according to ISO 9001.

| Technical data | | | | | | | |
|--------------------------------------|-------------------|-----------------------------------|------------------------------------|-----------------------------------|------------------------------------|--|--|
| Туре | | -VE | 250 | -VE 400 | | | |
| Colour | | gı | rey | grey | | | |
| Building material class | DIN 4102 | A1, non-co | ombustible | A1, non-combustible | | | |
| Classification temperature | °C | 2 | 50 | 400 | | | |
| | | Insulation board: PROMATECT®-H | Mineral wool core: PROMALAN®-CR | Insulation board: PROMATECT®-H | Mineral wool core: PROMALAN®-CR | | |
| Bulk density | kg/m³ | 870 | 150 | 870 | 150 | | |
| Cold compressive strength | N/mm ² | 9.3 | 0.115 | 9.3 | 0.115 | | |
| Thermal conductivity 100 ℃ | W/m K | 0.17 | 0.05 | 0.17 | 0.05 | | |

| Delivery sizes | | | | | | | |
|---------------------|----|----------------------|-------------------|----------|----------------------|-------------------|----------|
| Туре | | -VE 250 | | | -VE 400 | | |
| Length x width | mm | 2500x1250 | | | 2500/3000x1250 | | |
| Top board thickness | mm | 6 | | | 8 | | |
| Element description | | Element thickness | Core thickness | Weight | Element thickness | Core thickness | Weight |
| | | 40 mm | 28 mm | 15 kg/m² | 45 mm | 28 mm | 19 kg/m² |
| | | 60 mm | 48 mm | 18 kg/m² | 65 mm | 48 mm | 22 kg/m² |
| | | 80 mm | 68 mm | 21 kg/m² | 85 mm | 68 mm | 25 kg/m² |
| | | 100 mm | 88 mm | 24 kg/m² | 105 mm | 88 mm | 28 kg/m² |

| Production tolerances | | | | | | | |
|-----------------------|----|---------|---------|--|--|--|--|
| Туре | | -VE 250 | -VE 400 | | | | |
| Length & width | mm | ± 5.0 | ± 5.0 | | | | |
| Thickness | mm | ± 3.0 | ± 3.0 | | | | |



PROMATHERM®-VE 250, -VE 400

Properties & advantages

- Large-sized, self-supporting
- Excellent permanent temperature resistance
- Minimum thermal bridges
- Vibration proof
- Dimensionally stable, low thermal expansion
- Secure and variable fixings and connections
- Open to diffusion
- Corrosion and rot resistant

Working & processing

PROMATHERM®-VE elements is processed with carbidetipped tools. Read and understand the safety information sheet.

When cutting to size, the maximum workplace concentration values for inhalable dust must be observed. Dust extraction is recommended. See product safety information sheet.

Mechanical attachment should be clamped joints. In the case of screw connections use slotted holes if possible.

Application areas

HEAVY INDUSTRY

PROMATHERM®-VE elements are used as prefabricated parts for:

- Wall and ceiling elements
- Partition walls
- Flue gas ducts in dryer
- Industrial furnaces and plant construction

Heat transmission

PROMATHERM®-VE 250 **Result: Example:** Temperature inside Ti: 175 °C Outs. wall temp. Twall: 41 °C Wall thickness: 60 mm Heat loss Q: 160 W/m² wall thickness (mm) 100 80 60 40 250 200 175 150 Ti (°C) 100 50 T_ = 20 °C $\alpha_a = 8 \text{ W/m}^2\text{K}$ 41 T_{wall} (°C) 40 10 20 30 50 60 70 Q W/m^2 0 100 200 300 400 160



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PROMATHERM®-VE 400